

Wren Metal Works Torx Screw Kit

Notes on install for Henry +1 (Trigger Plate Support Screw)

Tools needed:

High quality gunsmith flat blade screwdriver

Provided T8 & T15 Torx bit

¼" driver for Torx bits

Optional tools:

Fix-It-Stick in 0-to-25-inch lbs torque bit (If you work on guns and optics this should be a necessity)

3/32" punch

NOTE: Do not use any power tools for any of this.

Some of these threads may require more work than others. Due to the high production rate of large-scale gun manufacturing, not all edges have been deburred or threaded properly. Take your time. Be patient. If something doesn't feel right STOP and assess the issue. If you proceed you may permanently damage your firearm and we will not be held responsible. If you are not comfortable with this installation. Please take it to your favorite Gunsmith.

Steps:

- Confirm that firearm is unloaded. No ammo in magazine tube or chamber, or in your work area.
1. First screw is factory tang screw. This screw is first one out, last one back in. Pull buttstock away from receiver, buttstock should slide right off. The tang screw is the only one holding buttstock in place. Might need a little tug or tapping to remove.

You will see a spring that needs to have the tension removed. THIS IS A GOOD TIME TO TAKE A PICTURE OF THIS TO REFERENCE FOR REASSEMBLY. Do this by applying pressure to Hammer Spring Plate to relieve pressure on spring and carefully slide out of firearm. This is best observed to understand what to do. See our install video if unsure of how to proceed. Or take this to your favorite gunsmith.

2. Second screw is the Hammer Screw. Remove the factory one and replace with Wren Metal Works (WMW) screw. Do not cross thread, STOP if you feel any resistance. Hammer screw should thread in with T8 bit by hand till snug. Torque to 15-inch lbs. Do not exceed this value.

3. Third screw is the Lever Pivot Screw. Remove the factory one and replace with WMW screw. Do not cross thread, STOP if you feel any resistance. Lever Pivot Screw should thread in with T15 bit by hand till snug. Torque to 15-inch lbs. Do not exceed this value.

4. Fourth screw is the Carrier Arm Screw. Remove the factory one. By hand thread in the WMW screw. If you feel any resistance, DO NOT continue. No resistance? Install Carrier Arm screw as you have the others. Do not exceed 15-inch lbs.

5. Fifth screw is Trigger Plate Screw. Remove the factory screw. Install the WMW screw using the T8 bit. Do not exceed 15-inch pounds.

6. Sixth screw is Trigger Plate Support Screw. Remove the factory screw. Install the WMW screw using the T8 bit. Do not exceed 15-inch pounds.

7. Seventh screw is the Loading Gate screw. Remove the factory screw. Screw is very small, be careful. Install the WMW screw. Use T8 Torx bit in your fingers, not in the driver. The amount of force with just T8 bit held between thumb and index finger will likely be fine. Torque value is not to exceed 8-inch lbs. 8-inch lbs is NOT very much. DO NOT OVER TIGHTEN.

Slip the spring back into place and carefully put the Hammer Spring Plate back into its position. Hammer should be closed. You will feel a bit of tension on Hammer Spring Plate as you put into place. Refer to picture from when you removed the buttstock.

Slid the buttstock back into place. Cycle action several times to make sure firearm functions as before. If all is correct, then install the Wren Metal Works Tang screw. Use T15 Torx bit. Do not exceed 15-inch lbs. Installation is now completed.

